





## PolySaddleSaw630/24

Purpose built bandsaw for cutting the radius required when welding reducing tees using PolySaddle630/24, PolySaddle1000/40 or PolySaddle1200/48 saddle fusion machine, or when hand fabricating pipe manifolds. Cuts pipe segment end to the correct radius for outlet pipes 63mm to 630mm or 2" to 24". Pipe diameter 630mm / 24" cuts at 90 degrees, while pipes 63mm / 2" to 500mm / 20" can be adjusted from 90 to 45 degrees.

## **TECHNICAL SPECIFICATIONS**

Radius saw is used to cut branch pipes used in production of reducing tees and manifolds.

Cuts pipe diameters 63, 90, 110, 125, 140, 160, 200, 225, 250, 280, 315, 355, 400, 450, 500 & 630mm, or 2", 2 1/2", 3", 4", 6", 8", 10", 12", 14", 16", 18", 20" & 24"

Angle of cut 90 degrees for pipe diameter 630mm / 24", adjustable from 45 to 90 degrees for diameters 63mm / 2" to 500mm / 20"

Electrically operated.

Manual feeding speed.

400 volt 3 phase 50 Hz (2.2 kw 4.2 A) alt. 220 volt 3 phase 60 Hz US voltage available.

Specifications subject to change without notice. Please confirm at time of order confirmation.

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